

Date: Wednesday, 21/01/2009 7:38:21 AM
 User: Melanie Fauteux

Process Sheet

TULMAR

Customer : CU-DAR001 Dart Helicopters Services Drawing Name : COVER PLATE
 Job Number : 44995
 Estimate Number : 13404
 P.O. Number :
 This Issue : 21/01/2009 S.O. No. :
 Prsht Rev. : NC
 First Issue : / / Type : SMALL /MED FAB
 Previous Run : 41481
 Part Number : PB6743001173
 Drawing Number : B6743001 PAGE27
 Project Number : N/A
 Drawing Revision : B1
 Material :
 Due Date : 09/02/2009 Qty: 12 Um: Each
 Written By :
 Checked & Approved By : ME 09-01-21
 Comment : Est Rev:A 08-06-20 new issue DD verified by:ec

Additional Product

Job Number:



Seq. #: Machine Or Operation: Description :

1.0 M2024T3S032 2024-T3 .032 sheet



Comment: Qty.: 1.1075 sf(s)/Unit Total : 13.2905 sf(s)
 2024-T3 Sheet 0.032"
 batch: 110778 B 9-2-10

2.0 WATER JET FLOW WATER JET



Comment: FLOW WATER JET
 1-Cut as per Dwg B67-43001
 Dwg Rev: B1 B 9-2-10
 Prog Rev: B1
 ****grain direction along 7.065" ****
 2-Deburr if necessary B 9-2-10

(12)

3.0 QC2 INSPECT PARTS AS THEY COME OFF MACHINE



Comment: INSPECT PARTS AS THEY COME OFF MACHINE

B 9-2-10

4.0 QC8 SECOND CHECK



Comment: SECOND CHECK

509/02/10 (+12)

5.0 BRAKE NC NC BRAKE



Comment: NC BRAKE
 Bend as per Dwg B67-43001

SB 09/02/12 (12)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: COVER PLATE

Job Number: 44995

Part Number: PB6743001173

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

509/02/12 (X12)

7.0

HAND FINISHING1

HAND FINISHING RESOURCE #1



Comment: HAND FINISHING RESOURCE #1

Chemical Conversion Coat as per QSI 005 4.1

BR 09-02-13 (12)

8.0

POWDER COATING

POWDER COATING



Comment: POWDER COATING

Powder Coat Green Sandtex (Ref: 4.3.5.8) as per QSI 005 4.3

M102316

START TIME:

9:45am

OVEN TEMPERATURE:

320°F

FINISH TIME:

10:15am

98 09-02-13 (X12)

9.0

QC3

INSPECT POWDER COAT/CHEMICAL CONVERSION



Comment: INSPECT POWDER COAT/CHEMICAL CONVERSION

09.01.13

10.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify with Dart P/N and B/N using a permanent fine point marker on the bottom side of the part

09/02/13

X12

11.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

09-02-13

12.0

PG

PURCHASING



Comment: PURCHASING

SEND TO TALMAR FOR FOAM AND FABRIC

710 8196

09/02/13

(12)

13.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Receive & Inspect For Transit Damage

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
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NOTE: Date & initial all entries

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Job Number:



Seq. #:

Machine Or Operation:

Description :

14.0

QC6

DIMENSIONAL CHECK



Comment: DIMENSIONAL CHECK

15.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: _____

16.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



mk
09-03-24

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
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NOTE: Date & initial all entries

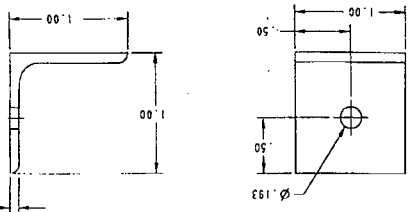
ORIGINAL

PREMIER AVIATION, INC.
3000 AVIATION PARKWAY, GRAND PRINCE, TEXAS 75052
D. OSUV8 B67-43001

MATERIAL: .090 THK, 6061-T6, 00-A-250/11
SCALE: 2:000

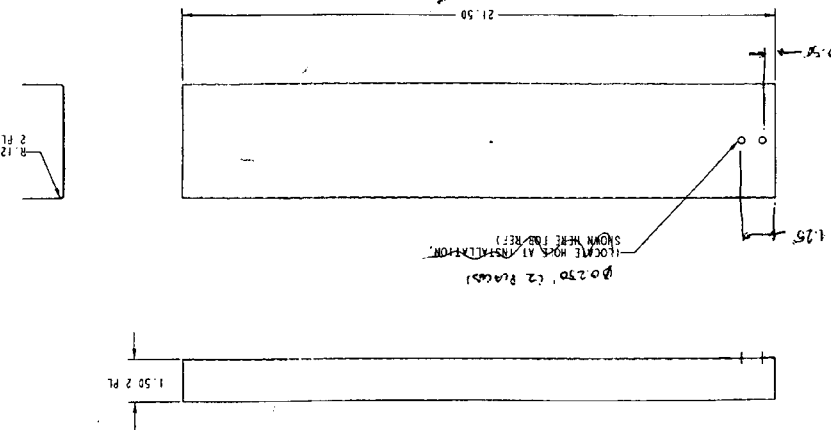
MATERIAL: AND10133-1002, 6061-T6, 00-A-200/07

② -171 MOUNTING PLATE



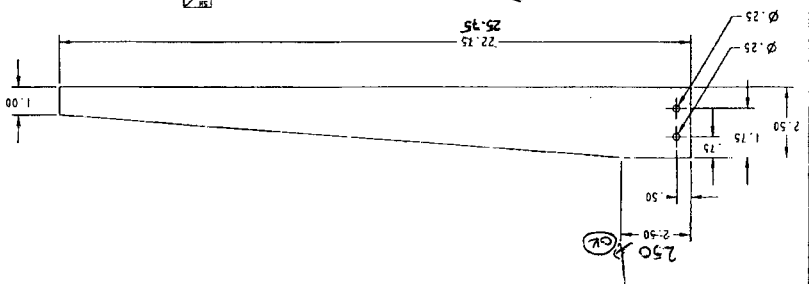
MATERIAL: .002 THK, 2024-T3, 00-A-250/4
SCALE: 0:500

② -173 COVER PLATE



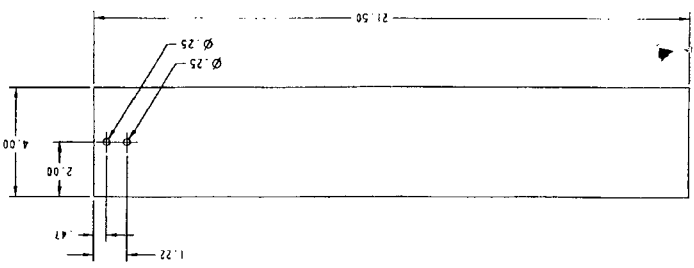
MATERIAL: .125 THK, 6061-T6, 00-A-250/11
SCALE: 0:500

④ -167 LONG SIDE PLATE



MATERIAL: .090 THK, 6061-T6, 00-A-250/11
SCALE: 0:500

② -169 LONG SUPPORT PLATE



RELEASED
DEC 01 70